Large Format Product Capabilities
In addition to our large format custom covers and shrouds we have added the capability to automatically produce some of the industry’s largest flexible packaging products from barrier laminations and co-extrusions. Along with pouch and bag production, slitting and rewinding services are now available for rollstock up to 72” wide.

Large Format Products Include:
- Edge Seamed Rollstock Products
- Edge Seemed Sheeted Products
- Flat Bottom Side Gusset Bags
- Bottom Seal Side Gusset Bags
- K-Seal Bottom Gusset Bags
- Bottom Gusset Bags
- Bulk Bag / Gaylord Liners
- Flat Pouches and Bags

Custom Products
Our packaging engineers and design experts create protective packaging solutions for a wide variety of industries. We can produce intricate packaging products & systems, both large and small, that not only provide protection for your valuable assets, but that are also engineered to make installation and use as simple and efficient as possible.

All of our products, custom or otherwise, are manufactured to exacting tolerances, to ensure a perfect fit and adherence to established specifications and regulations. We pay special attention to the details of your specific application to assure the provision of appropriate levels of protection and preservation.

Quality Assurance
All of our products are inspected by attributes in accordance with MIL-STD-1916. All bags and pouches are manufactured IAW MIL-DTL-117H. We are versed in standard practices for military packaging as per MIL-STD-2073-1D. We perform gross leak testing, precision leak testing, precision burst testing and seam strength testing throughout the entire production process.

We put quality and customer satisfaction first.
Edge Seamed Rollstock Products

Heritage Packaging is capable of hermetically sealing multiple rolls of laminated and co-extruded material together and rewinding them onto 3" cores at variable lengths. When roll stock is not needed, cut to length sheets are available in various widths. Rewind lengths and diameters are dependant upon material thickness.

Barrier Tubing
Maximum Roll Width: 72"
Tubing is manufactured with two 1/2" wide, hermetically heat sealed edges.

Dual-Panel Sheeting
Maximum Roll Width: 72"
Sheeting opens to a maximum of 142" with a single 1/2" wide, hermetic heat seal.

Tri-Panel Sheeting
Maximum Roll Width: 72"
Sheeting opens to a maximum of 214" with two 1/2" wide, hermetic heat seals.

Quad-Panel Sheeting
Maximum Roll Width: 72"
Sheeting opens to a maximum of 285" with three 1/2" wide, hermetic heat seals.

Typical Materials:
• Mil-Spec Materials • Foil Barrier Laminations • Metalized Laminations • Clear Barrier Laminations • Barrier Co-Extrusions
**Flat Bottom Side Gusset Bags**

Side gusset bags are available in multiple sizes, multiple materials, and with multiple options.

All side gusset bags are heat sealed with minimum 3/8” hermetic welds. See below for maximum dimensional restrictions and some available features.

**Typical Materials:**
- Mil-Spec Materials
- Foil Barrier Laminations
- Metalized Laminations
- Clear Barrier Laminations
- Barrier Coextrusions

**Typical Options:**
- Top / Base Sheets
- Humidity Indicators
- Degassing Valves
- Flange Fitments & Glands
- Spouts & Flat Bottoms / Tops

Max Gusset Depth: 36”
Max Gusset Width: 72”
Max Flat Bottom Bag Height: Infinite
Total Bag Length: This Dimension is Driven by the Desired Flat Bottom Bag Height
Max Bag Width: 72”
Optional Trimmed Corners
Minimum 3/8” Hermetic Heat Seals

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Bottom Seal Side Gusset Bags

Side gusset bags are available in multiple sizes, multiple materials, and with multiple options. All side gusset bags are heat sealed with minimum 3/8” hermetic welds. See below for maximum dimensional restrictions and some available features.

Typical Materials:
- Mil-Spec Materials
- Foil Barrier Laminations
- Metalized Laminations
- Clear Barrier Laminations
- Barrier Coextrusions

Typical Options:
- Top / Base Sheets
- Humidity Indicators
- Degassing Valves
- Flange Fitments & Glands
- Spouts & Flat Bottoms / Tops

Max Bag Length: Infinite
Max Bag Width: 72”
Max Gusset Width: 72”
Max Gusset Depth: 36”
Minimum 3/8” Hermetic Heat Seals
Lay-Flat Side Gusset Bags vs. Open Side Gusset Bags

See below for an example of how Lay-Flat Bottom Seal and Lay-Flat K-Seal Side Gusset Bag dimensions are related to the dimensions of the same bags in their open and three dimensional forms. Note that the length of the lay-flat bags do not directly show the height of the open bags.

**Bottom Seal Side Gusset Bag**
50” x 36” x 60”

**K-Seal Side Gusset Bag**
50” x 36” x 60”
K-Seal Bottom Gusset Bags

K-Seal Bottom Gusset Bags are available in multiple sizes, multiple materials, and with multiple options. All flat bottom bags are heat sealed with minimum 3/8” hermetic welds. See below for maximum dimensional restrictions and some available features.

Typical Materials:
- Mil-Spec Materials
- Foil Barrier Laminations
- Metalized Laminations
- Clear Barrier Laminations
- Barrier Coextrusions

Typical Options:
- Top / Base Sheets
- Humidity Indicators
- Degassing Valves
- Flange Fitments & Glands
- Spouts & Flat Bottoms / Tops

Minimum 3/8” Hermetic Heat Seals

Max Gusset Depth: 36”

Max Bag Height: 72”

Max Bag Width: Infinite

Optional Trimmed Corners
**Bottom Gusset Bags**

Flat bottom bags are available in multiple sizes, multiple materials, and with multiple options. All flat bottom bags are heat sealed with minimum 3/8” hermetic welds. See below for maximum dimensional restrictions and some available features.

**Typical Materials:**
- Mil-Spec Materials
- Foil Barrier Laminations
- Metalized Laminations
- Clear Barrier Laminations
- Barrier Coextrusions

**Typical Options:**
- Top / Base Sheets
- Humidity Indicators
- Degassing Valves
- Flange Fitments & Glands
- Spouts & Flat Bottoms / Tops

Max Bag Width: Infinite
Min Bag Height: 72”
Max Gusset Depth: 36”
Minimum 3/8” Hermetic Heat Seals

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Lay-Flat Bottom Gusset Bags vs. Open Bottom Gusset Bags

See below for an example of how Lay-Flat Bottom Gusset Bag dimensions are related to the dimensions of the same bag in its open and three-dimensional form. Note that the width of the lay-flat bag does not directly show the width of the open bag.
**Flat Bags**

Flat bags are available in multiple sizes, multiple materials, and with multiple options. All flat bags are heat sealed with minimum 3/8” hermetic welds. Flat bags are manufactured in two orientations that yield different maximum dimensions. One style is limited in the length, while the other style is limited in the width. See below for maximum dimensional restrictions and some available features.

**Typical Materials:**
- Mil-Spec Materials
- Foil Barrier Laminations
- Metalized Laminations
- Clear Barrier Laminations
- Barrier Coextrusions

**Typical Options:**
- Humidity Indicators
- Degassing Valves
- Flange Fitments & Glands
- Folded Bottom

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**Max Bag Length:** 72”
**Max Bag Width:** Infinite
Minimum 3/8” Hermetic Heat Seals

**Max Bag Length:** Infinite
**Max Bag Width:** 72”
Minimum 3/8” Hermetic Heat Seals